
PAINT • COATING

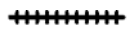
BODY PANEL SEALING AREAS	PC-1
BODY PANEL UNDERCOATING AREAS	PC-8
FOAMED MATERIAL APPLICATION AREAS	PC-10
BODY PANEL ANTI-RUST AGENT (WAX) APPLICATION AREAS	PC-11
SILENCER SHEET INSTALLATION AREAS	PC-13
BODY PANEL PROTECTOR SEAL APPLICATION AREA	PC-15

BODY PANEL SEALING AREAS

Apply body sealer to the body panel joints and door edges (tip of outer panel folded part), etc., to waterproof and rustproof them.

HINT:

- 1) Apply degreasing agent to a clean cloth and clean the sealer application areas.
- 2) After removing the applied spot sealer from the sealer application areas using thinner or equivalent, rustproof the areas by applying primer or equivalent. Then apply body sealer.
- 3) If sealer is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean off the sealer immediately.

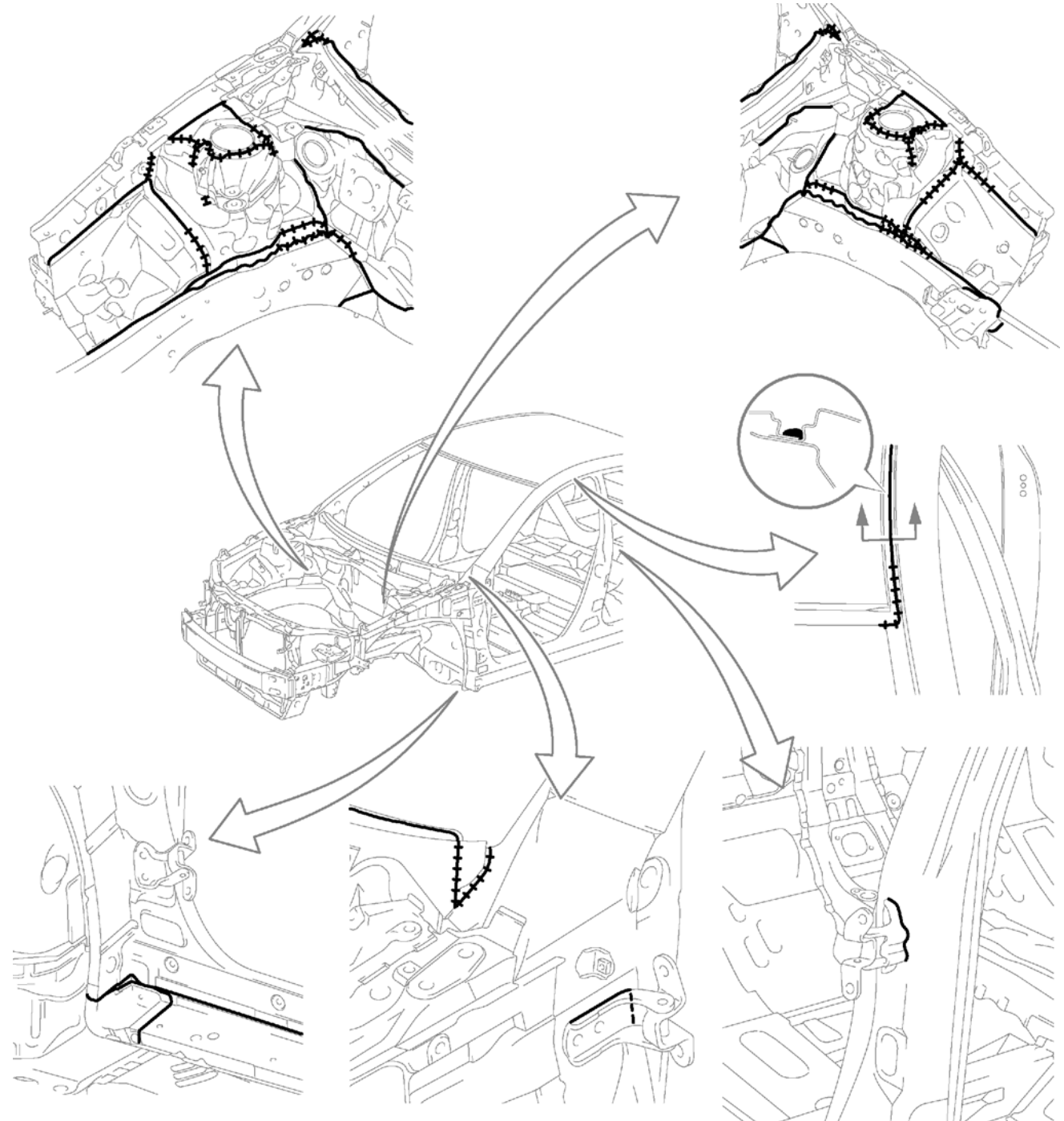


Flat Finishing

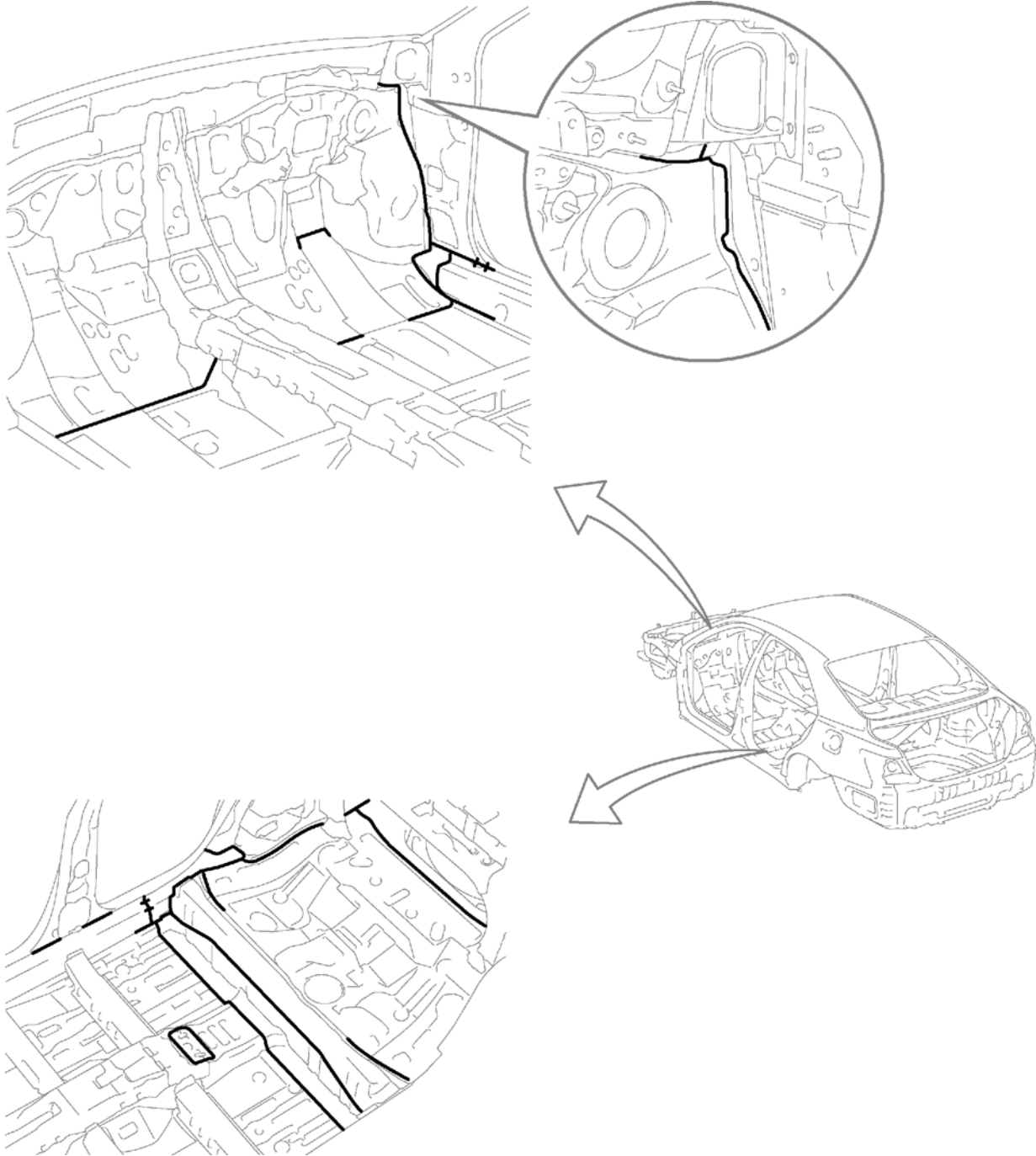


No Flat Finishing

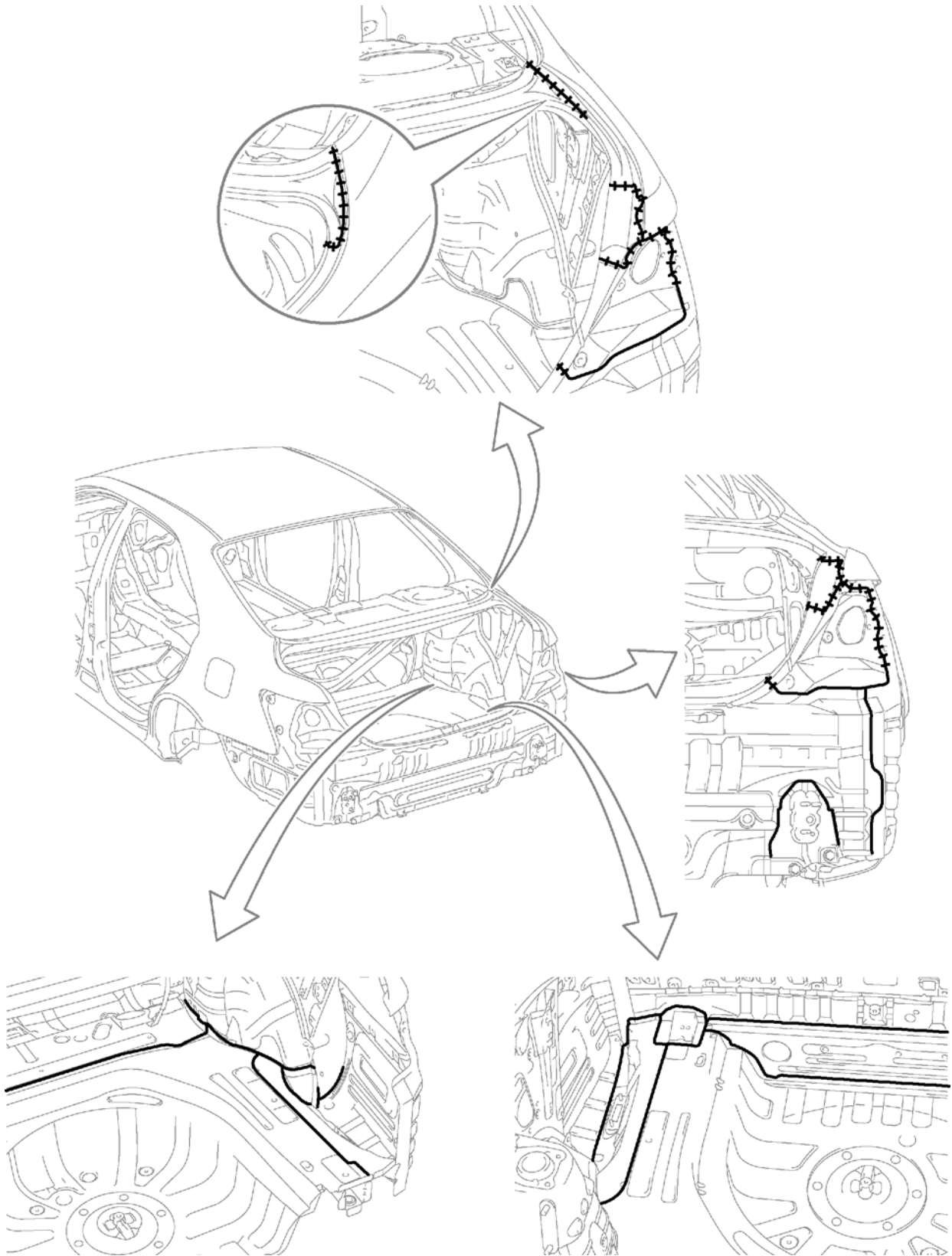
ENGINE COMPARTMENT

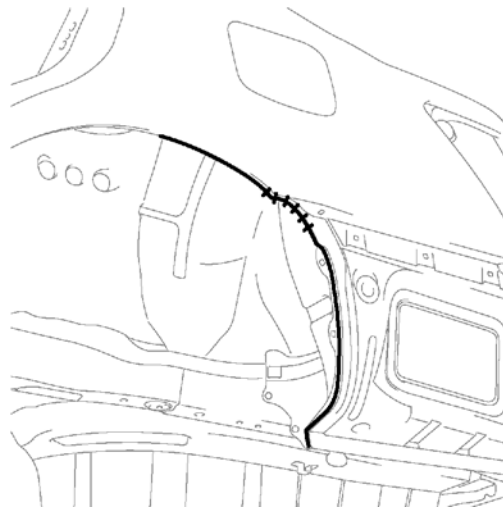
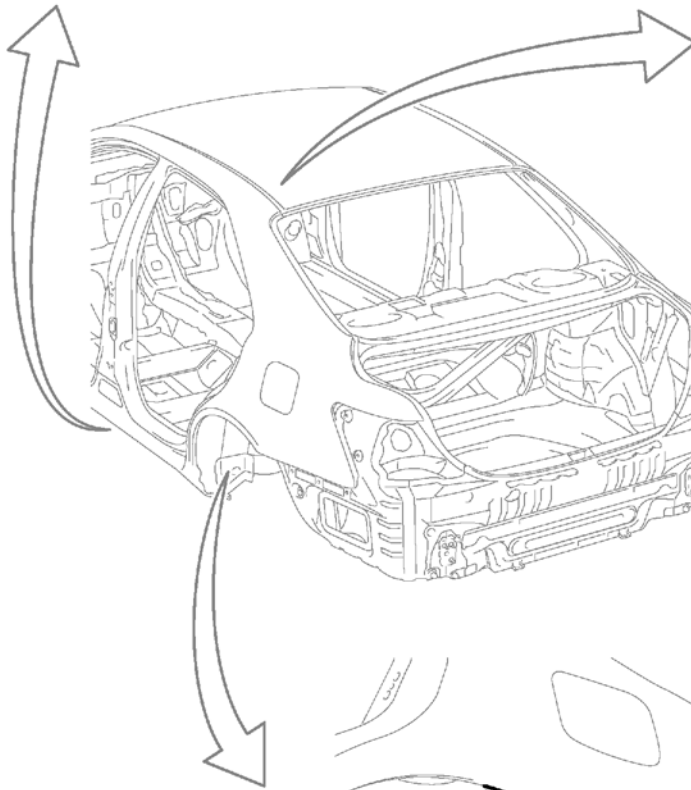
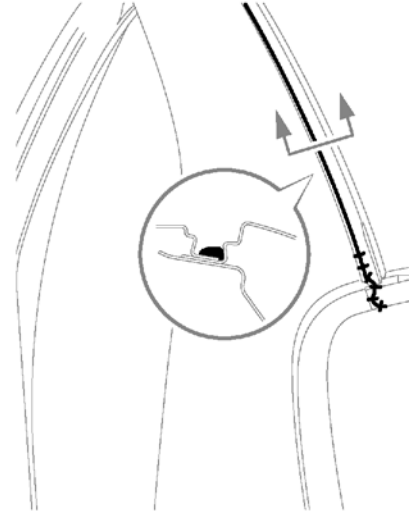
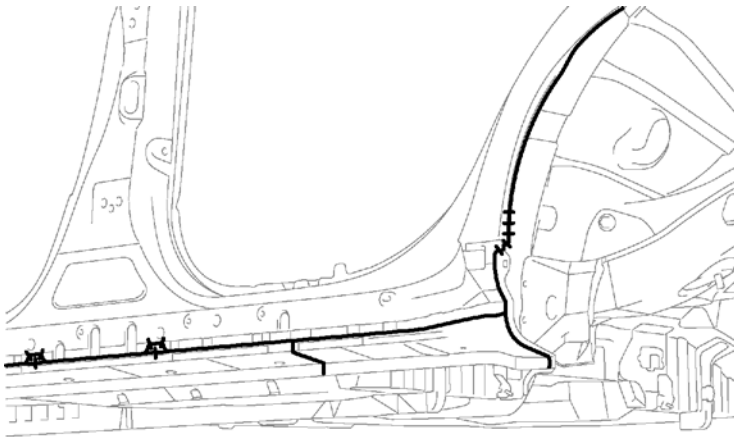


INSIDE

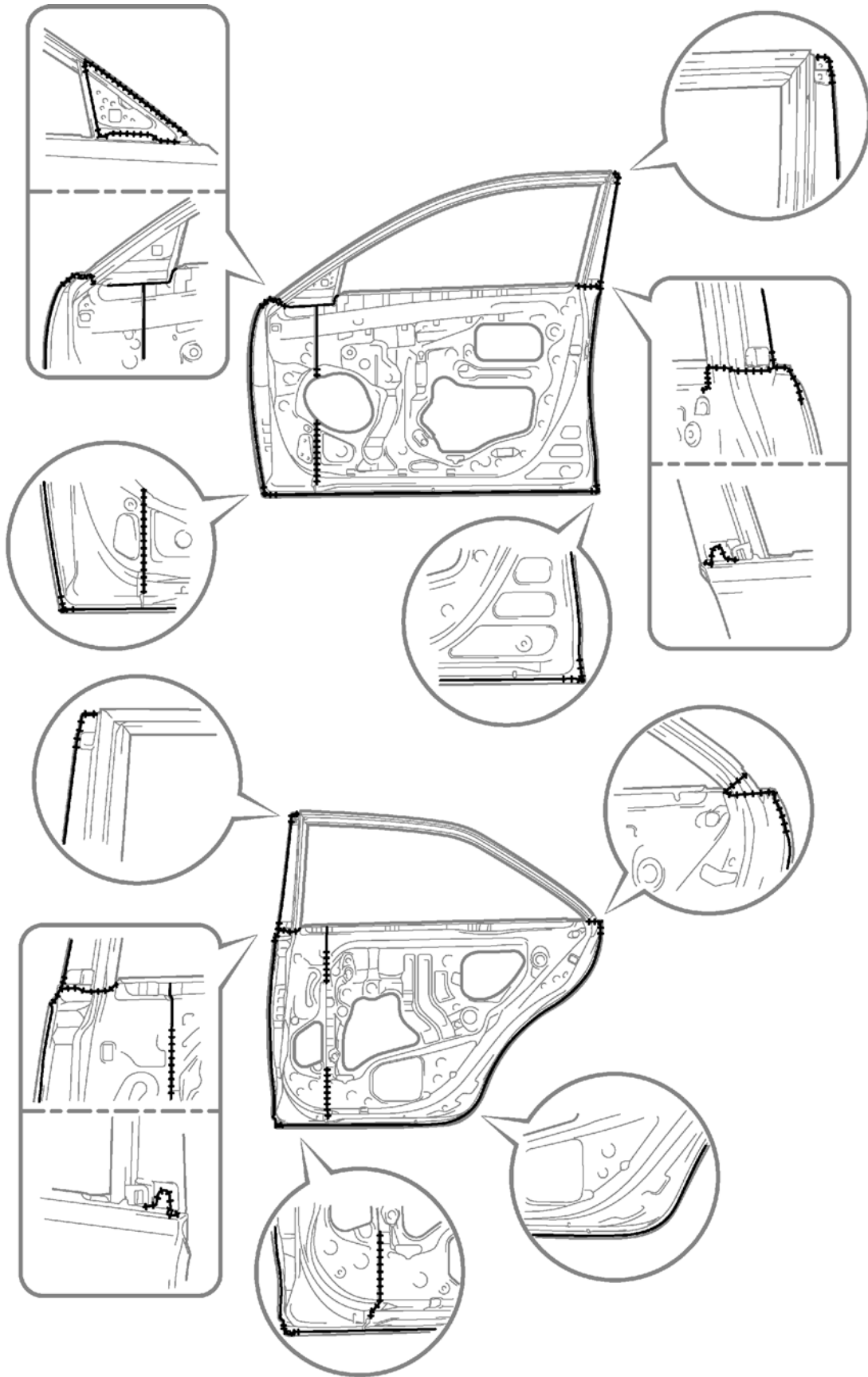


OUTSIDE

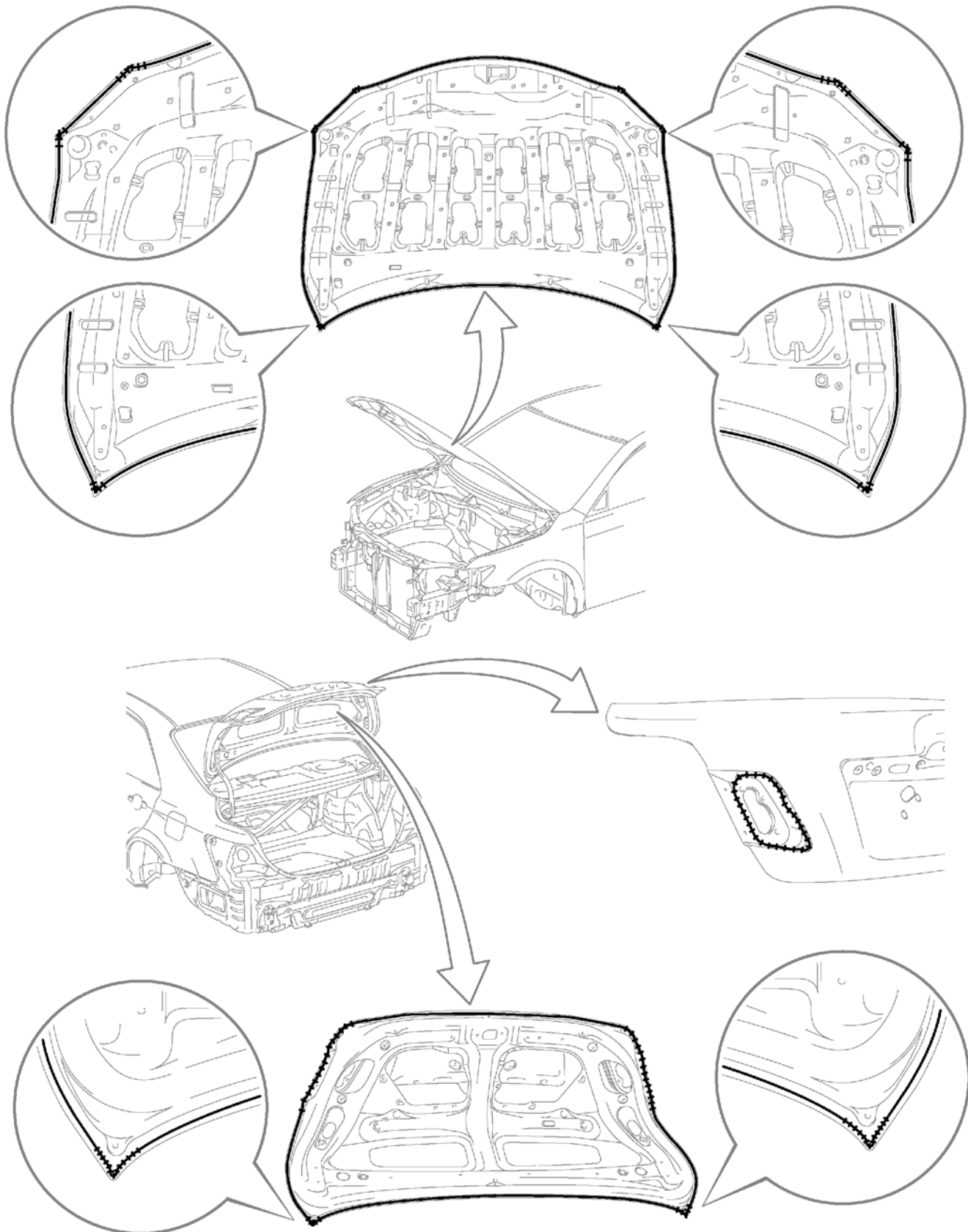




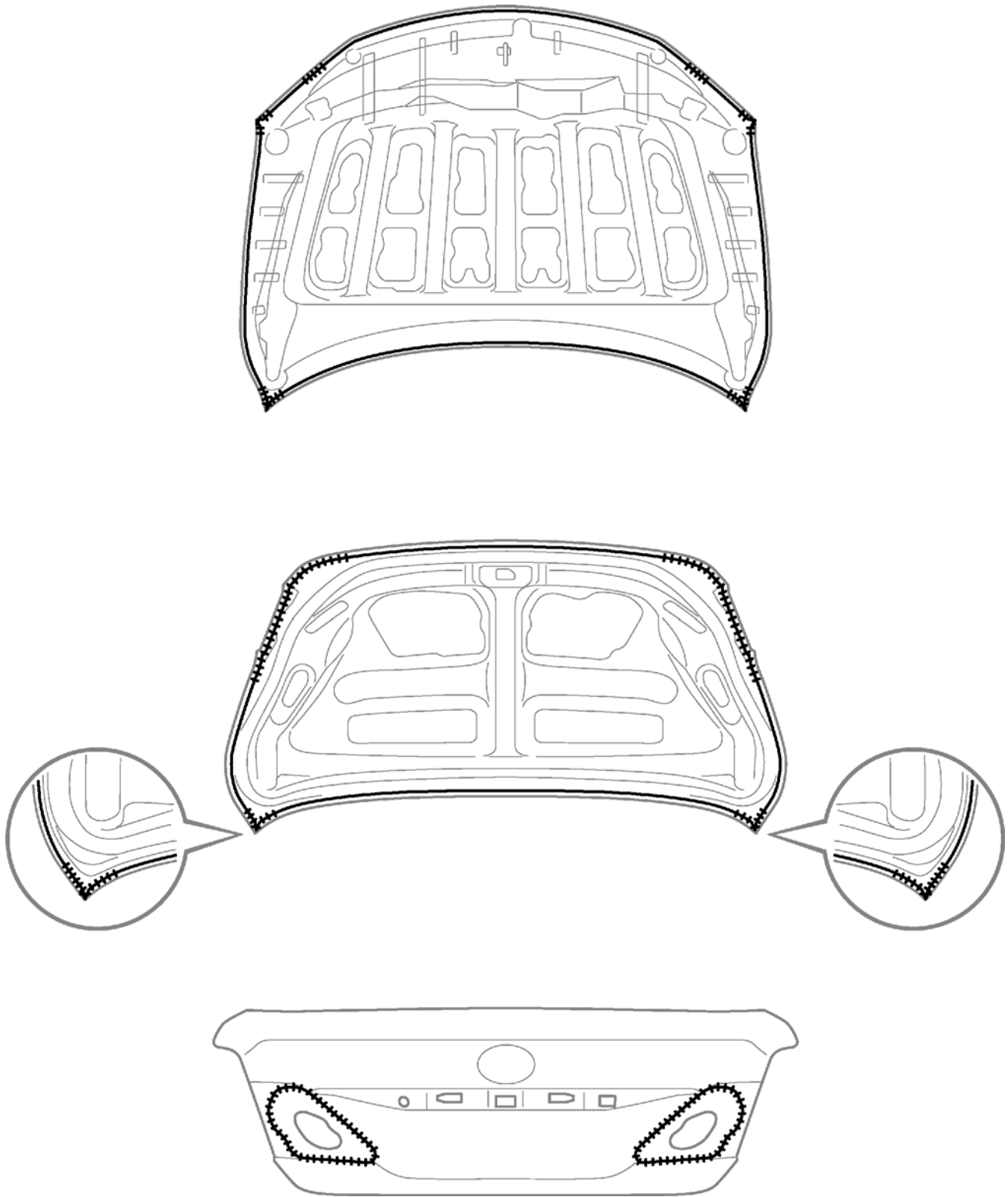
DOOR PARTS



[for 2AZ-FE]



[for 2GR-FE]



BODY PANEL UNDERCOATING AREAS

Apply PASTAR UWE or PASTAR UC to the chassis, floor underside, sheet metal fitting weld points of the body, and inside of the wheel house to prevent rust and noise, as well as protect the body from stone damage.

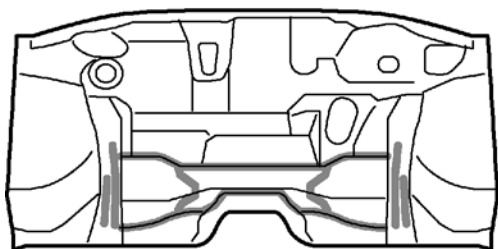
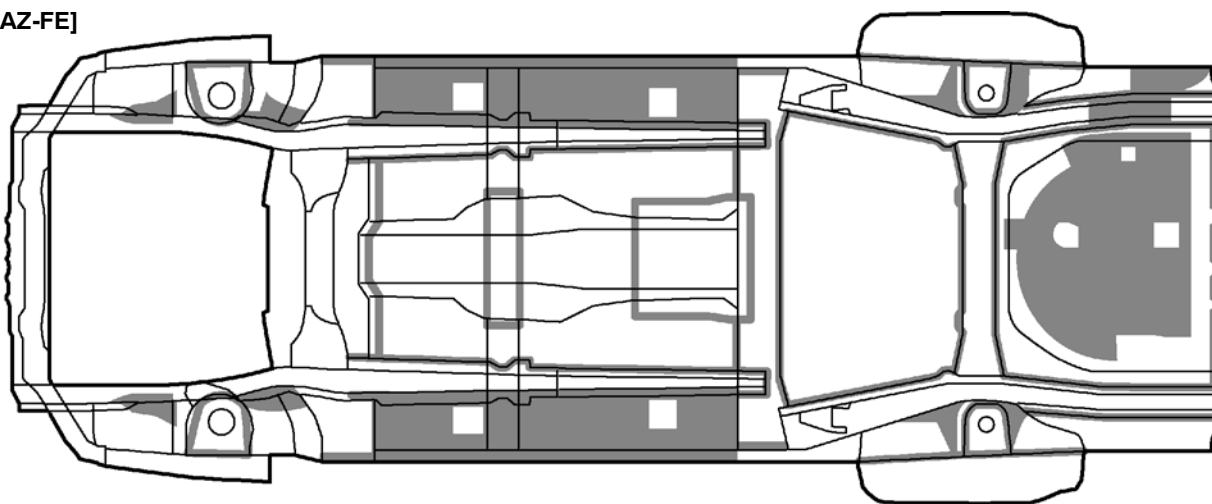
HINT:

- 1) Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.
- 2) Apply degreasing agent to a clean cloth and clean any dirt and oil from the application areas.
- 3) Cover the surrounding areas of the application areas with masking paper to avoid coating unnecessary areas.
- 4) Do not coat high temperature areas, such as the tailpipe, or moving parts, such as the driveshaft.
- 5) Do not leave any gaps between the panel joints.
- 6) Apply sealer to the panel joints in advance.

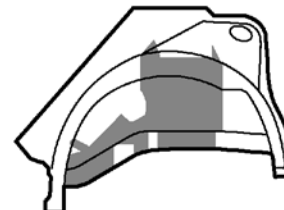
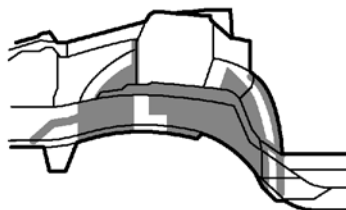
HINT:

- 1) *Parts coated using the PASTAR UWE should be left until dry to the touch in a 25°C environment for 60 to 75 minutes. Parts coated using PASTAR UC should be left until dry to the touch in a 25°C environment for 15 to 30 minutes.*
- 2) *If using a PASTAR gun, one spray applies a 0.5 mm thick coating.*
- 3) *PASTAR UWE: Part number V9240 - 0025 PASTAR UC: Spray type: Part number V9240 - 0008
 Aerosol type: Part number V9240 - 0021*

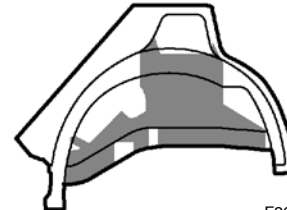
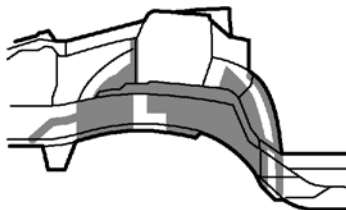
[for 2AZ-FE]



[LH]



[RH]

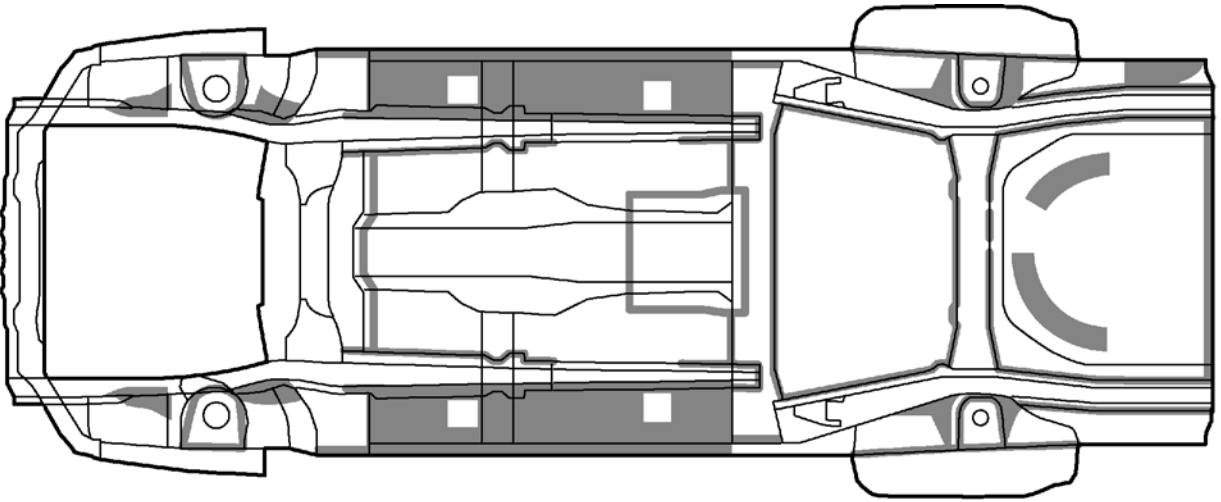


F26457

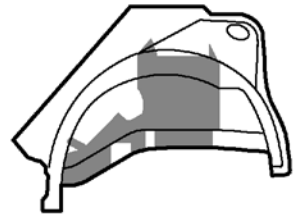
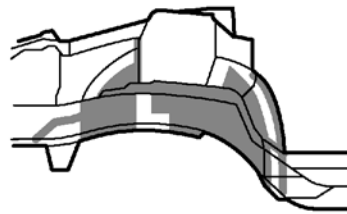
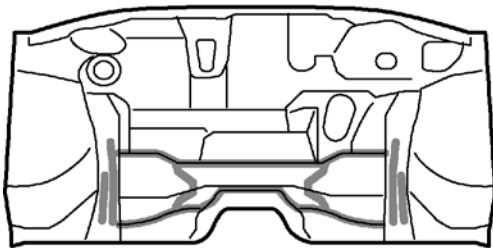
REFERENCE

The undercoating should be applied according to the specifications for your country while referring to the notes above.

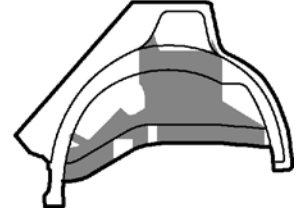
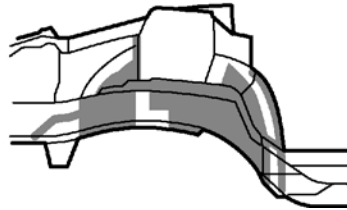
[for 2GR-FE]



[LH]



[RH]



F26123

REFERENCE

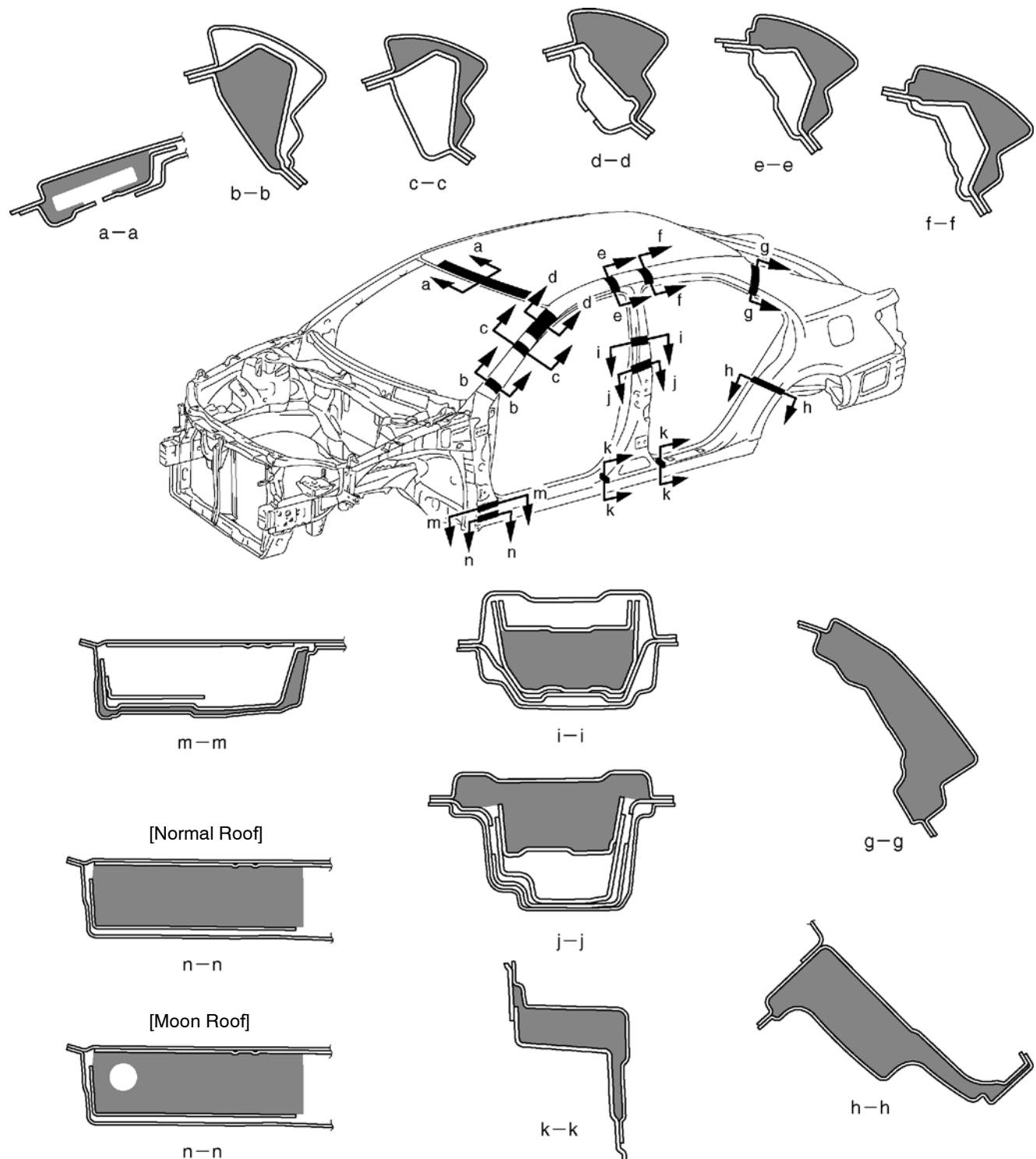
The undercoating should be applied according to the specifications for your country while referring to the notes above.

FOAMED MATERIAL APPLICATION AREAS

If an increase in temperature or other condition damages the foamed material when repairing or replacing a panel, fill in the insufficient areas with urethane foam. The following illustration shows the areas for one side, but the foamed material must be applied equally to both the left and right sides.

HINT:

- 1) Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.
- 2) Apply tape or equivalent to any holes, nuts, etc., near the areas to be filled.



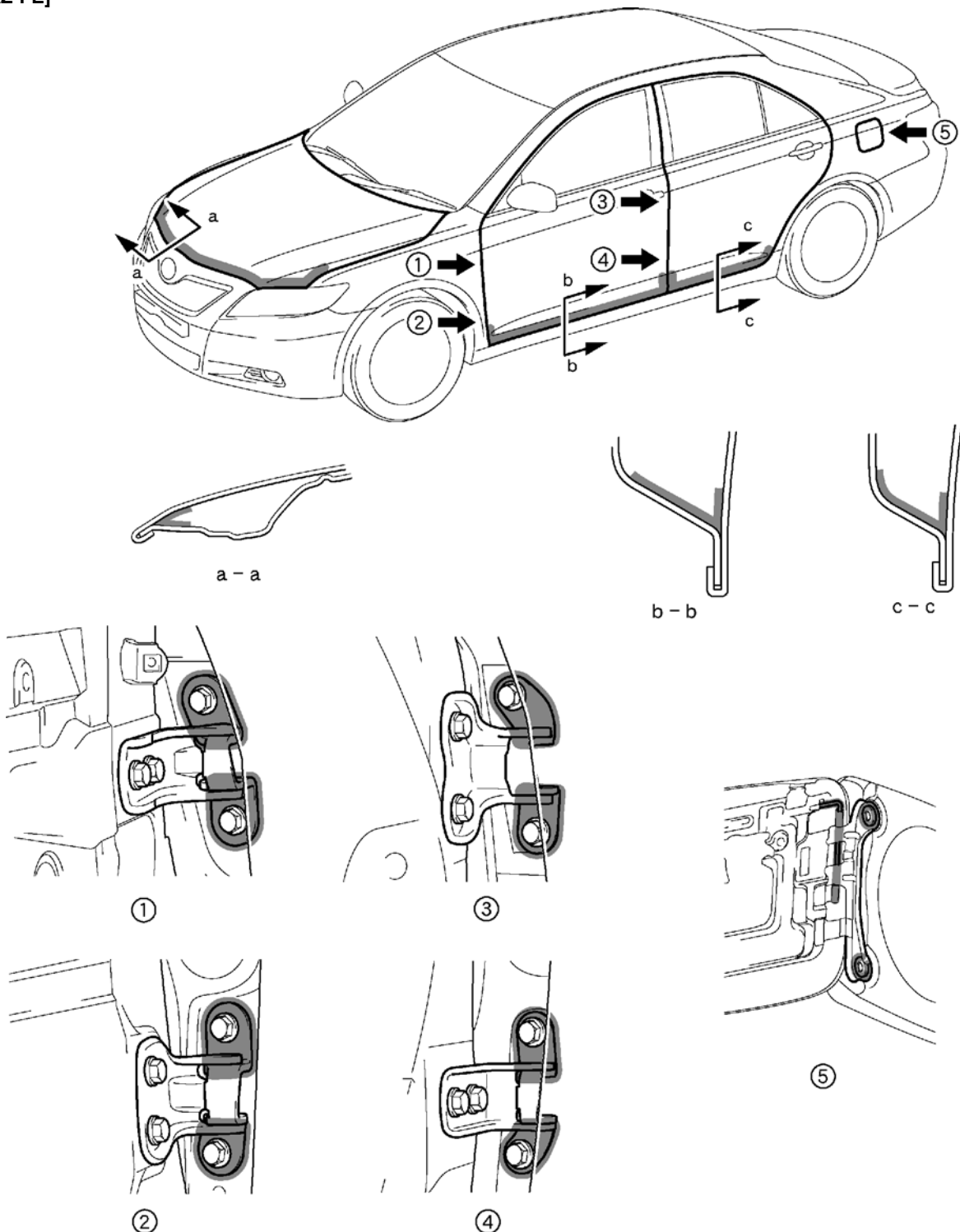
BODY PANEL ANTI-RUST AGENT (WAX) APPLICATION AREAS

Apply RUSTOP W to the doors and hood edges (tips of outer panel folded parts) and undersides, areas around hinges, etc., to prevent rust. Coat the undersides of the edges using a nozzle and air gun, and coat the areas around the hinges using a brush.

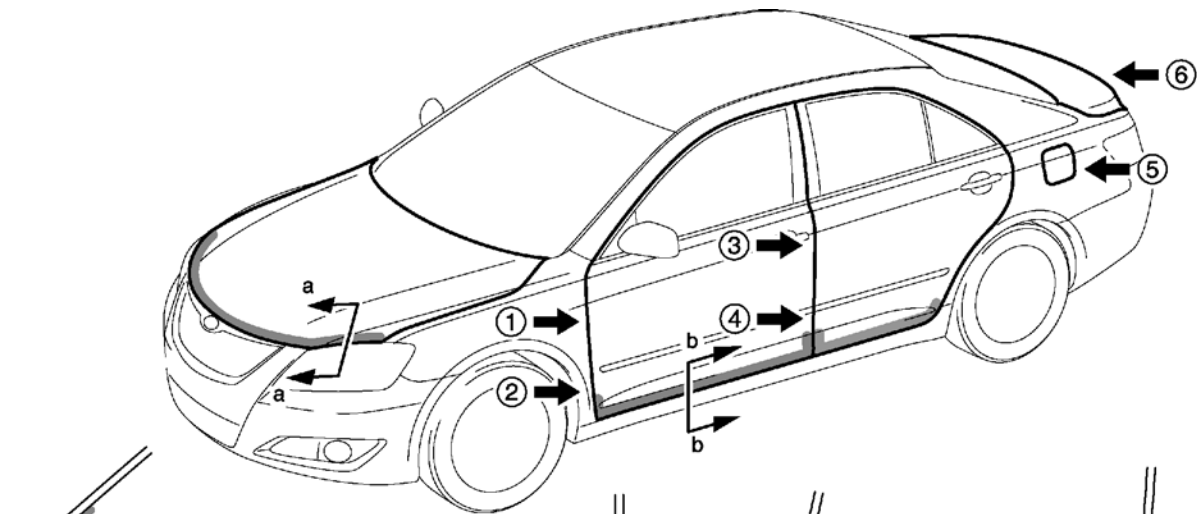
HINT:

- 1) If RUSTOP is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean off the RUSTOP immediately.

[for 2AZ-FE]



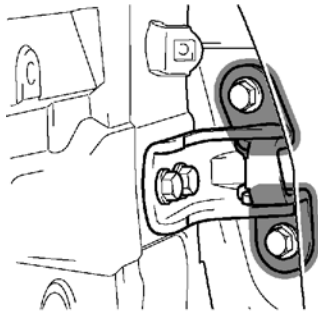
[for 2GR-FE]



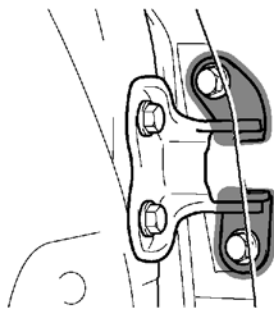
a - a

b - b

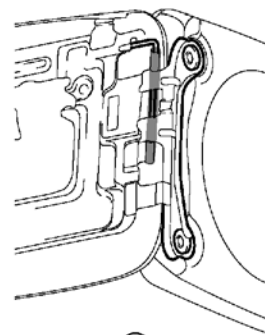
c - c



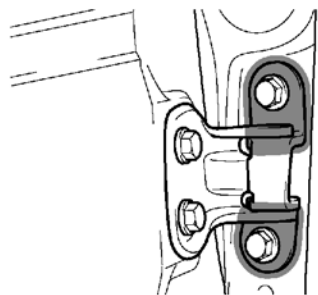
①



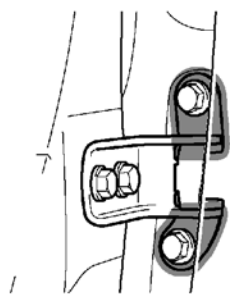
②



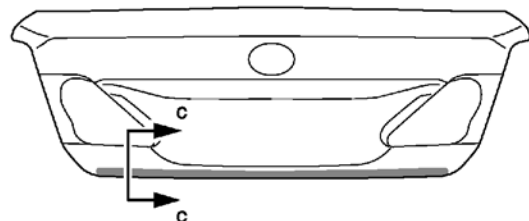
③



④



⑤






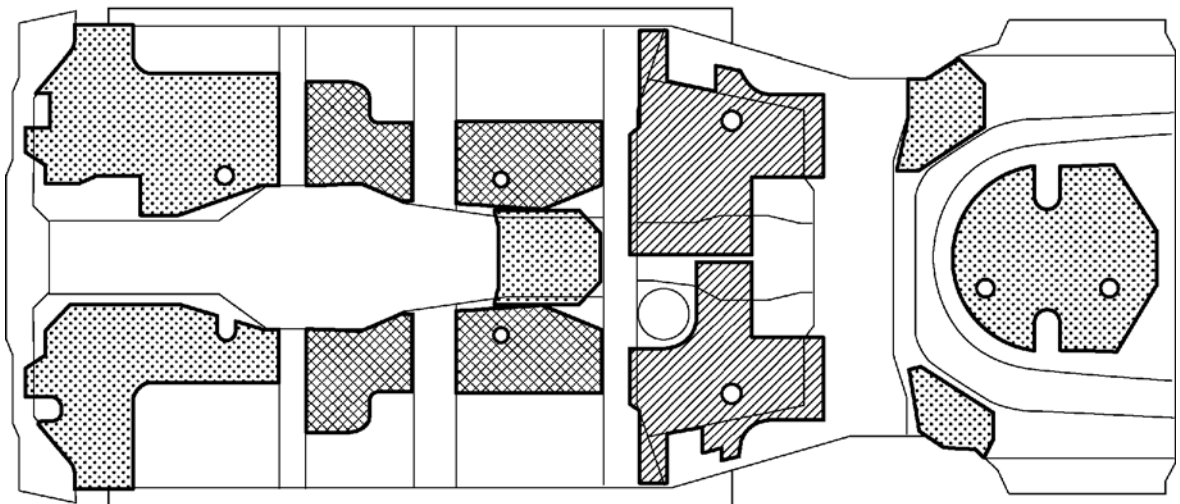
⑥

SILENCER SHEET INSTALLATION AREAS

Substitute silencer sheets for the laminate coat application areas.

[for 2AZ-FE]

	• • • 4.0 (0.157)
	• • • 4.5 (0.177)
	• • • 5.0 (0.197)






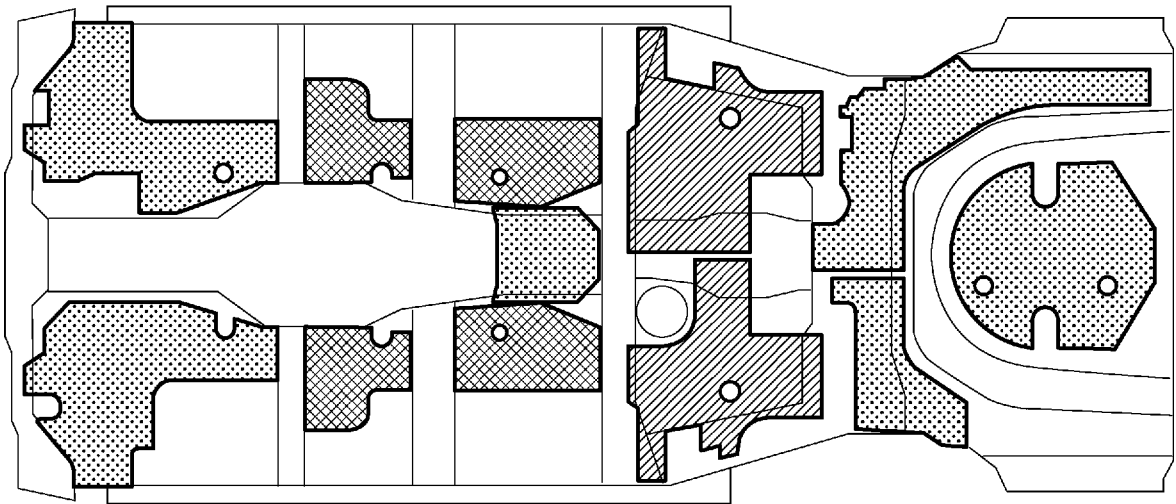
mm (in.)

F26458

Substitute silencer sheets for the laminate coat application areas.

[for 2GR-FE]

-  ... 4.0 (0.157)
-  ... 4.5 (0.177)
-  ... 5.0 (0.197)



BODY PANEL PROTECTOR SEAL APPLICATION AREA

..... PROTECTOR SEAL

